



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

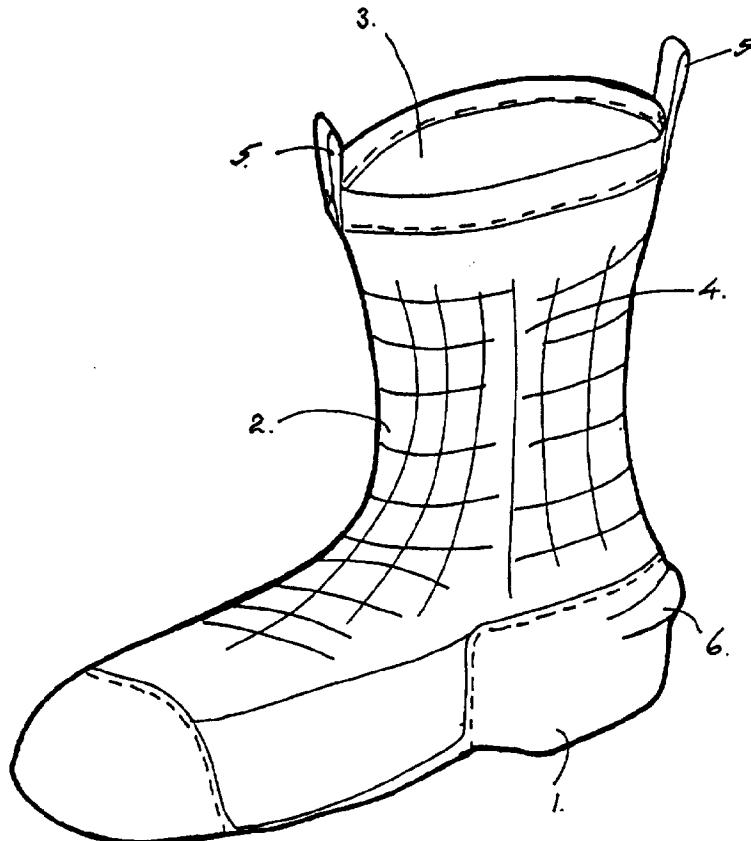
<b>(51) International Patent Classification 6 :</b> <b>A43B 5/04, 3/26, 5/16, 17/14, 17/16, 17/18, 19/00</b>		<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 96/19127</b>
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**(54) Title:** MULTI-SKINNED BOOTS

**(57) Abstract**

A three piece boot comprising a sock-like inner member (2), a structural protective cage intermediate member incorporating rigid toe, arch and heel protection and an outer member having a sole with flexible upper with little form rigidity; the inner sock-like member having resiliently deformable foamed material bonded to the toe, sole and heel portions (1) in order to provide a comfort liner and in order to facilitate the substitution of different inner sock-like members to accommodate a range of foot sizes within a single protective cage and flexible outer member size; locking means to lock the protective cage to the outer member and releasable locking means to lock the inner sock-like member into the protective cage (6).



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## MULTI-SKINNED BOOTS

The present invention relates to boots of the type having a separate and distinguishable inner and outer boot with a protective cage there between.

For a number of years it has been common to provide footwear with an inner and an outer boot in order that precise fitting may be achieved by varying the size of the inner boot whilst maintaining a limited range of outer boot sizes in stock. The outer boot may additionally be tailored to specific uses without varying the design of the inner boot. This method of construction of boots has for some years been quite popular in relation to ski boots and in-line skates. Protective footwear has also utilised such a system with a protective cage designed to protect one or more of the wearer's arch, toes or heel interposed between the inner and outer boot. The lastmentioned type of boot can use a very flexible outer boot upper in order to render it waterproof without adding significantly to the weight of the boot although such boots often have cumbersome arrangements for tightening the upper boot around the wearer's shin.

It is accordingly an object of the present invention to disclose improved systems for manufacturing footwear of the type described or at least to provide the market with an alternative.

According to one aspect of the present invention there is disclosed an inner boot having a sole, heel and toe portion formed of resiliently deformable material bonded or otherwise affixed to a sock-like upper; the upper being formed of material capable of stretching in a lateral plane to an extent necessary to permit passing of a foot therethrough whilst being capable of contracting back to a snug position about the wearer's lower calf and shin; the upper being relatively inextensible in a vertical direction to allow it to be pulled vertically without significant stretching during the introduction of the wearer's foot through the upper opening; there being an external lateral protrusion from the resiliently deformable heel portion of the inner boot adapted to co-operate with an indent in the outer boot in order to prevent relative movement between the inner and outer boot.

According to another aspect of the present invention there is disclosed a sizing and comfort spacer adapted for affixation about the inside of the arch protecting portion of a protective cage.

According to a further aspect of the present invention there is disclosed an outer boot having an upper portion adapted to fit about the lower shin and calf of a wearer constructed from thin fabric having little form memory; the rear portion of the upper of such outer boot being reinforced by resiliently deformable material in the area of the Achilles tendon and extending to a position adjacent the upper extremity of the boot upper; the upper area of such resiliently deformable reinforcement carrying fastening

means adapted to releasably engage complementary fastening means adjacent the top of each side of the material comprising the upper extremity of the boot; the mating of the fastening means being adapted to secure the material comprising the upper extremity of the boot snugly about the wearer's calf and shin whilst the undoing of such fastenings permits opening of the upper extremity of the outer boot so as to facilitate removal or introduction of the wearer's foot.

A number of aspects of the present invention will be described with reference to the accompanying drawings in which:

Figure I is a perspective view of an inner boot constructed in accordance with the present invention;

Figure II is a perspective view of a protective cage in accordance with the present invention;

Figure III is a section through the arch protector of the protective cage of figure II;

Figure IV is a perspective view of an outer boot in accordance with the present invention;

Figure V is a section through an assembled inner and outer boot combination in accordance with the present invention; and

Figure VI is a schematic view of the upper portion of an inner and outer boot in accordance with the present invention.

According to the embodiment of figure I there is disclosed an inner boot having a toe, sole and heel portion 1 formed in a unitary manner from foamed urethane. Foamed polyurethanes and EVA/polypropylene mixes also been tried with success. The material is ideally a foamed cellular product which has impact and cushioning capabilities.

The unitary toe, sole and heel portion 1 is bonded to a knitted sock-like member 2 which material allows "breathing" of the wearer's foot to the extent that it is capable of passing air at least in one direction. The knitted nature of the sock-like portion 2 further facilitates the manufacture of the product so that it is relatively inextensible in a vertical direction and yet relatively extensible in the horizontal direction. The horizontal extensibility is necessary in order that a wearer's foot may pass down through opening 3 into the lower portion of the boot whilst expanding the neck portion 4 of the sock-like member. The vertical inextensibility facilitates the wearer pulling on the inner boot by utilising tabs 5 without unduly distorting the inner boot during such process.

The toe, sole and heel portion 1 may be attached to the sock-like upper 2 by any appropriate means such as stitching, welding or bonding with appropriate glues. The top of the sock-like upper adjacent opening 3 is reinforced around its peripheral portions in order to better define opening 3 and guard against premature wear.

It will be appreciated that the thickness of toe, sole and heel portion 1 may vary in order that the inner boot may be a tight fit within the outer boot. In this manner a number of inner boots may be provided in order to accommodate varying foot sizes without varying the size of the outer boot. In order to prevent relative movement between the inner and outer boot when the boot is in use lateral protrusion 6 is provided extending laterally and rearwardly in an outward direction from the heel portion of toe, sole and heel unit 1. This lateral protrusion is adapted to "key" into a corresponding indent in the outer boot in a manner best viewed in figure V.

Turning now to figure II a second aspect of the present invention will be described being the sizing and comfort spacer 7 which is adapted to fit onto protective cage 8 and more particularly onto the arch protector 9 of protective cage 8. The protective cage 8 is intended to be interposed between an inner and outer boot in a manner best viewed from figure V. The protective cage depicted contains a toe protector portion 10 the arch protector 9 and a heel protector portion 11. The protective cage may be fabricated from any appropriate material although in this instance it is fabricated from

"Zytel Supertough" TM nylon. Other impact resistant toughened thermoplastic resins may however be just as appropriate.

It has been found that the incorporation of an arch protector in a boot of the type described is difficult having regard to the fact that the insteps and hence the height of the foot adjacent its mid-length varies greatly from wearer to wearer. It is also the case that the arch protector 9 must be at a height slightly greater than that of the corresponding portion of the wearer's foot in order to facilitate entry and exit of the foot from the cage. In this regard the height and placement of the arch protector has been found to be one of the most critical dimensions associated with the protective cage and one which is not necessarily related to the length or width of foot being accommodated. In order therefore to ensure the comfort of the wearer as well as a snug fit of the protective cage about the wearer's foot it has been discovered that a "snap-on" sizing and comfort spacer is desirable. The spacer not only prevents chafing of the wearer's foot by the arch protector but the resiliently deformable padding material from which its internally facing surfaces are constructed ensures a relatively snug and comfortable fit about the wearer's foot. Various thicknesses of sizing and comfort spacers may therefore be held in stock to ensure a well tailored fit in every instance.

As will best be viewed from the section comprising figure III one embodiment of the sizing and comfort spacer may comprise a substantially 'C' section frame portion 12

fabricated from a relatively stiff plastic material having flanges 13 adapted to clip around arch protector 9. It is this frame 12 to which the required thickness of padded sizing material 14 may be affixed.

According to a further aspect of the present invention there is disclosed a closing mechanism for footwear in accordance with the present invention having an outer boot with a flexible upper about the lower shin and calf of the wearer.

According to the embodiment of figure IV there is disclosed an outer boot 15 having an upper constructed of relatively flexible thin waterproof material 16 with little form memory. This material 16 is reinforced in the area of the Achilles tendon by stiffening member 17 which may itself be formed from resiliently deformable material such as rubber but does possess some memory so as to cause the upper portion of the boot adjacent opening 18 to stand upright.

Stiffening member 17 is adapted to captivate strap 19 provided on either side of stiffening member 17 with a series of slots 20. It will be observed that slots 20 are adapted to accommodate hook-like members 21 on either side of the material comprising the upper portion of the boot adjacent the upper opening 18. Strap 20 may be fabricated from an elastic type material such as rubber. It will be appreciated that hook-like members 21 on either side of the boot may be placed into appropriate slots 20 in order to tension the material 16 comprising the upper of the boot about the

wearer's calf and shin into a comfortable sealing relationship therewith. Resiliently deformable padding 22 may additionally be provided around at least the front portion of opening 18 in order that it may bear against the wearer's pants or shin thereby effecting a dust and water seal and promoting comfort.

The closing arrangement depicted in figure IV is further clarified in figure VI in which the boot is shown in the closed position about the pants 23 of a wearer with the inner boot 24 being shown in a schematic manner (not necessarily to scale) within the outer boot and pants.

It will be appreciated that many other embodiments of the present invention may be devised without departing from the scope and intendment thereof and in particular the materials of construction may be varied from those nominated in the embodiments described above.

The claims defining the invention are as follows:

1. A boot comprising an inner sock-like member and an outer member for releasable affixation thereover including a sole and flexible upper; a protective cage incorporating substantially rigid toe, arch and heel protection adapted to be interposed between said inner member and said outer member; the inner member having sole, heel and toe portions formed from resiliently deformable material bonded to or otherwise affixed to a sock-like upper; the upper being formed of material capable of stretching in a lateral plane to an extent necessary to permit passing of a foot therethrough whilst being relatively inextensible along its longitudinal axis in order to allow it to be pulled vertically without significant stretching during introduction of the wearer's foot through the upper opening; releasable locking means to lock the inner member to the protective cage and locking means to lock the protective cage to the outer member.
2. A boot in accordance with claim 1 hereof wherein the inner member incorporates a fabric including activated carbon at at least the sole area between the wearer's foot and the resiliently deformable material.
3. A boot in accordance with any one of the preceding claims wherein the upper of the flexible outer member is fabricated from a material having little or no

memory or form stability; the composite boot deriving its form stability from the protective cage.

4. A boot in accordance with any one of the preceding claims wherein the upper of the flexible outer member is fabricated from a material having little form stability the upper of the outer member deriving its form stability from a strip of relatively rigid material extending from the heel thereof up to an area adjacent the top of the boot along the line of the Achilles tendon.
5. A boot in accordance with any one of the preceding claims wherein the arch protecting portion of the protective cage is adapted to releasably receive a padded sizing member in order to assist sizing the protective cage to an individual foot and to enhance comfort.
6. A boot in accordance with claim 5 hereof wherein the sizing member comprises a relatively rigid 'C' section frame portion adapted to releasably clip about the inside of the arch protector; the 'C' section frame portion being provided with padded sizing and comfort material on its internally facing surface.
7. A boot in accordance with any one of the preceding claims wherein the resiliently deformable material is bonded to the inner member and comprises an elastomeric foam.

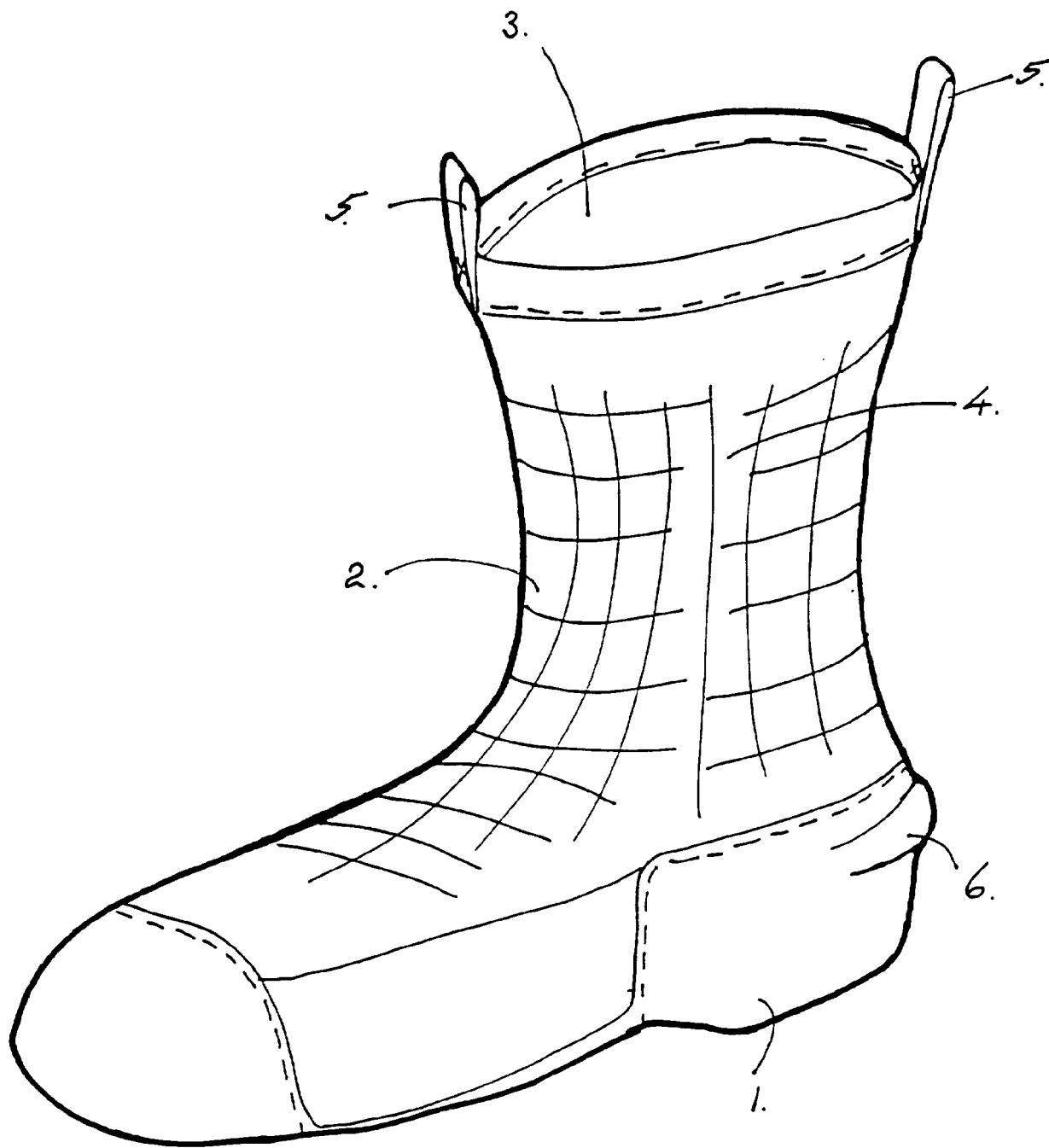
8. A boot in accordance with any one of the preceding claims wherein the resiliently deformable material is bonded to the inner member and comprises a polyurethane or polyester based foam to assist comfort and sizing of the composite boot to a particular foot.
9. A boot in accordance with any one of the preceding claims wherein the sole, heel and toe portions of the inner member are unitary.
10. A boot in accordance with any one of the preceding claims wherein the releasable locking means adapted to lock the inner member to the protective cage is a bulbous rearward projection from the heel adapted to releasably snap into a complementary void at the heel portion of the protective cage.
11. A boot in accordance with claim 10 hereof wherein the bulbous rearward projection from the heel of the inner member is fabricated from the same resiliently deformable material as the heel portion of the inner member.
12. A boot in accordance with any one of the preceding claims wherein there are releasable locking means between the protective cage and the outer member comprising a bulbous protrusion extending rearwardly from the heel of the

protective cage adapted to snap into a complementary bulbous concavity in the heel of the outer member.

13. A boot in accordance with claim 12 hereof wherein the locking means are not releasable.
14. A boot in accordance with any one of the preceding claims wherein the upper of the inner member of the boot is knitted.
15. A boot in accordance with any one of the preceding claims wherein at least part of the upper of the inner member of the boot is capable of passing air in at least one direction.
16. A boot in accordance with any one of the preceding claims wherein at least part of the upper of the inner member of the boot is capable of passing moisture away from the foot.

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Fig-1.



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FIG. II

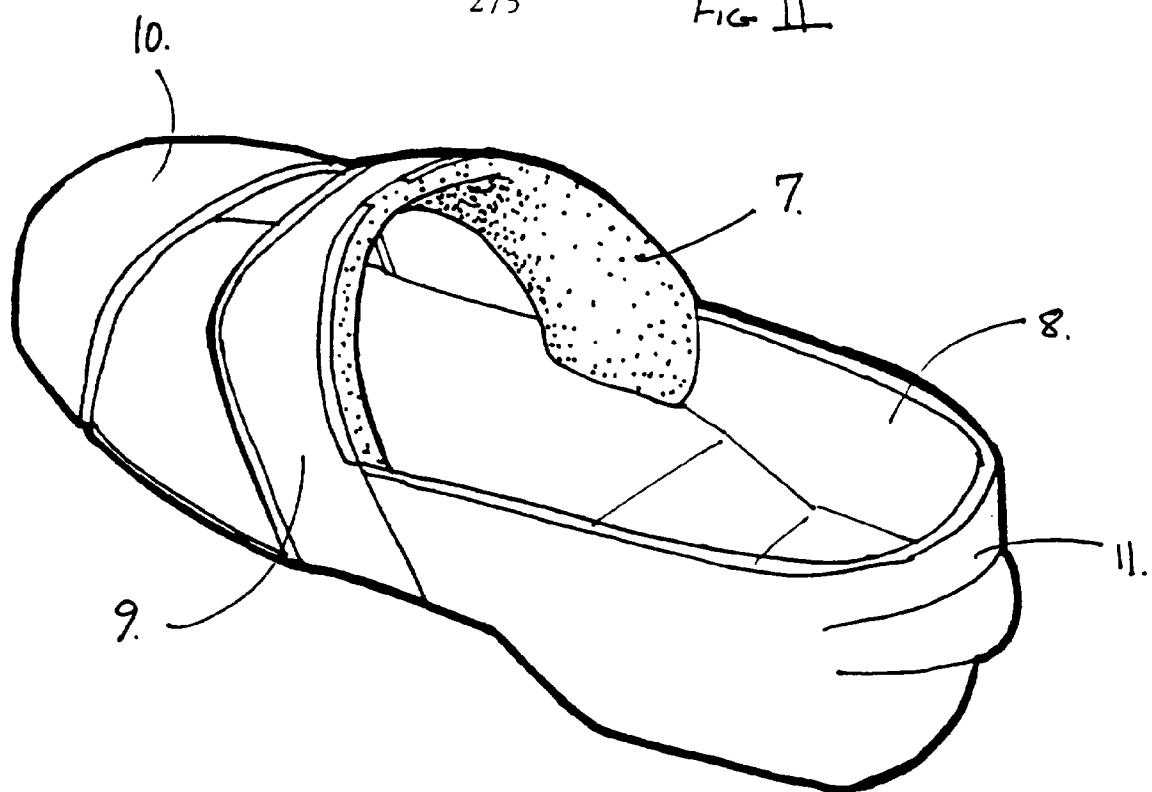
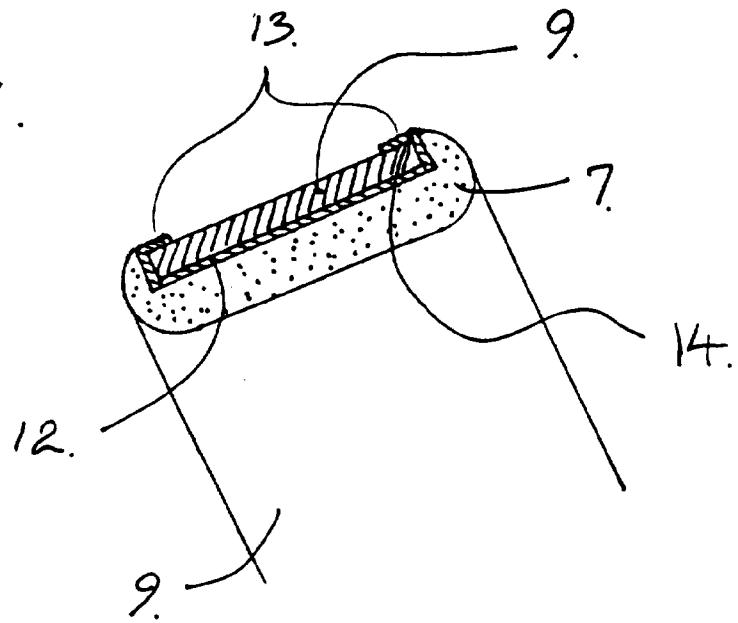
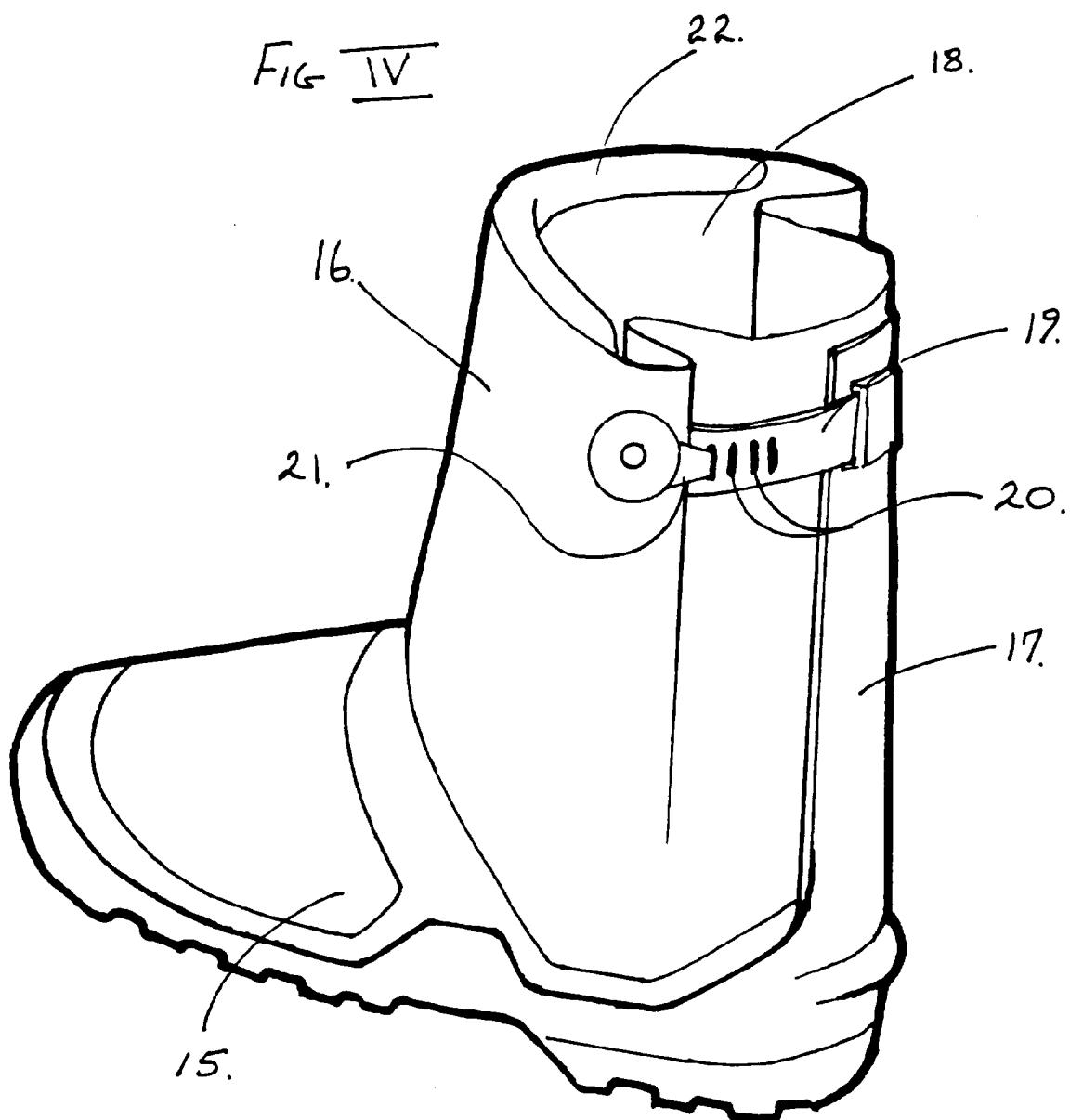


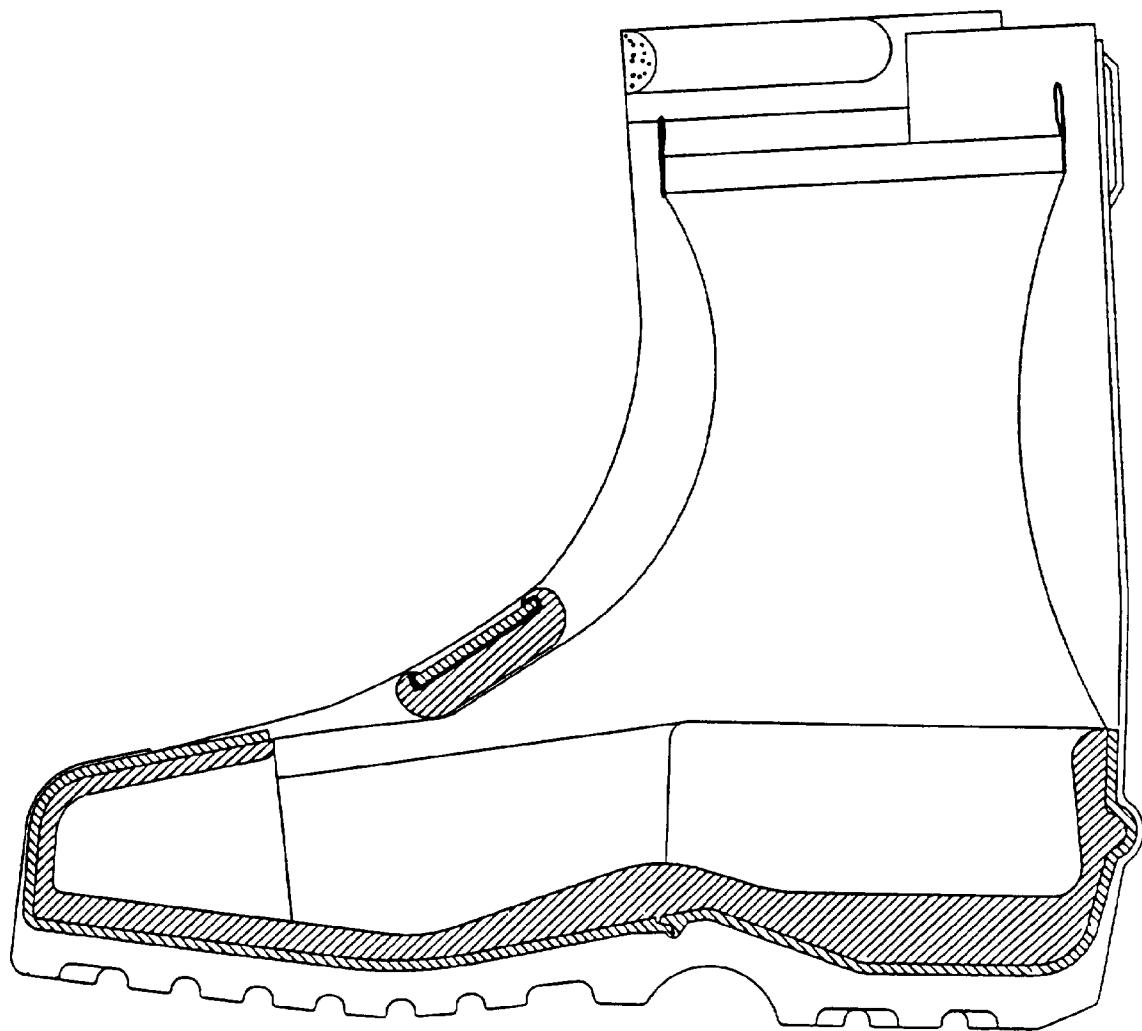
FIG. III.



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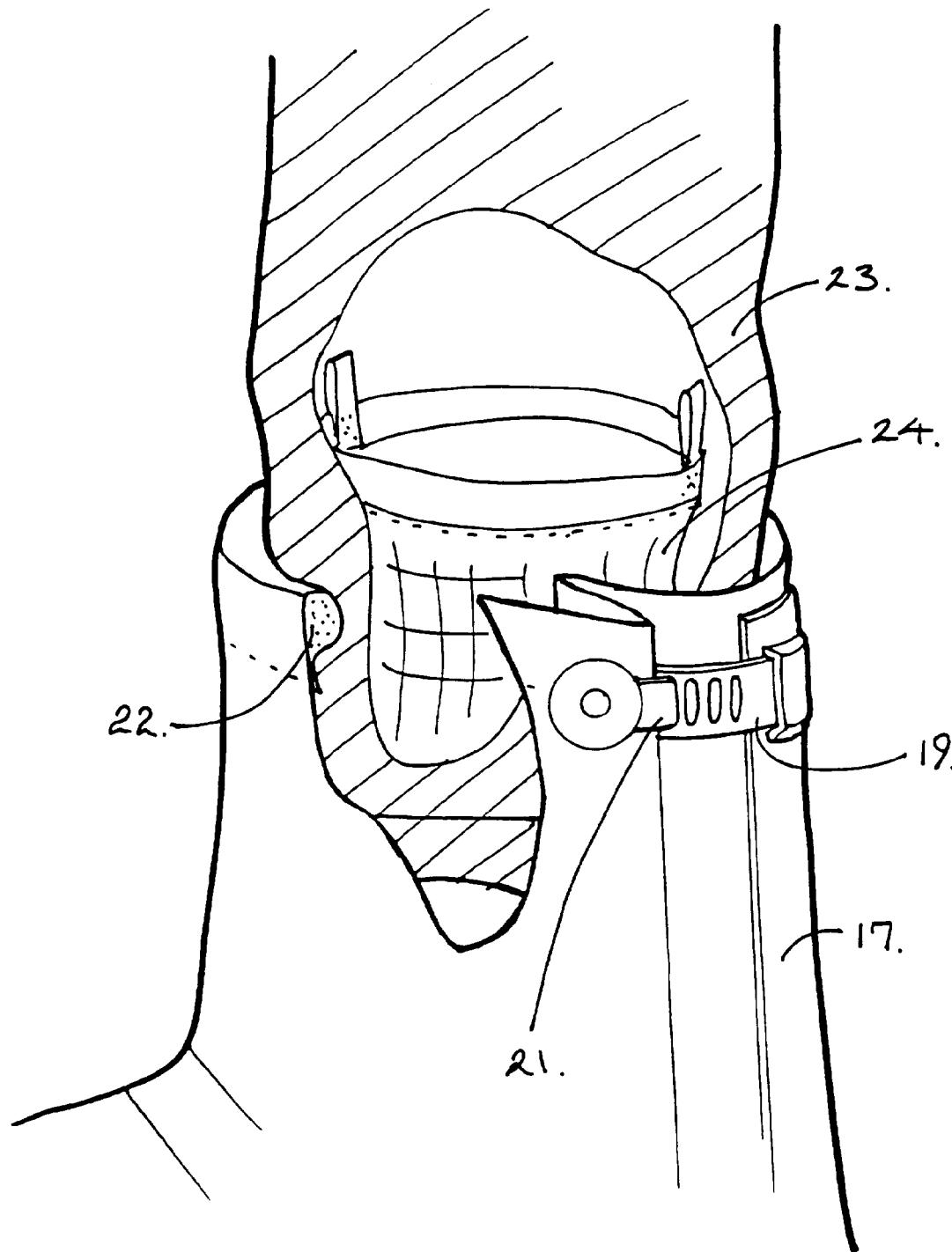


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Fig V.

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Fig VI.



## INTERNATIONAL SEARCH REPORT

International Application No.

PCT/AU 95/00865

**A. CLASSIFICATION OF SUBJECT MATTER**Int Cl<sup>6</sup>: A43B 5/04, 3/26, 5/16, 17/14, 17/16, 17/18, 19/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC A43B 5/04, 3/26, 5/16, 17/14, 17/16, 17/18, 19/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

AU: IPC as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

DERWENT: SOCK: OR LINER OR ADJUST

CAPRI: (ADJ: OR SKI: OR BOOT) AND (STETCH: OR EXTEN: OR NONSTRETCH: OR NONEXTEN:)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,P	EP,A, 657116 (LANGE INTERNATIONAL S A) 14 June 1995 Whole document	1-9, 14-16
X	US,A, 4998358 (GIRARDELLI) 12 March 1991 Whole document	1-9, 14-16
X,P	EP,A, 651953 (SALOMON S A) 10 May 1995 Whole document	1-9, 14-16

Further documents are listed in the continuation of Box C

See patent family annex

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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Date of the actual completion of the international search  
14 March 1996

Date of mailing of the international search report

25<sup>TH</sup> MARCH 1996.Name and mailing address of the ISA/AU  
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**INTERNATIONAL SEARCH REPORT**

International Application No.

PCT/AU 95/00865

<b>C (Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
<b>Category*</b>	<b>Citation of document, with indication, where appropriate, of the relevant passages</b>	<b>Relevant to claim No.</b>
X	DE,A, 2711506 (VOGEL) 2 November 1978 Whole document	1-9, 14-16
A	DE,A, 3822113 (LEDERER) 25 January 1990	

**INTERNATIONAL SEARCH REPORT**

International Application No.

T/AU 95/00865

**Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)**

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
  
3.  Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)

**Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)**

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

**Remark on Protest**

- The additional search fees were accompanied by the applicant's protest.  
 No protest accompanied the payment of additional search fees.

## **INTERNATIONAL SEARCH REPORT**

## Information on patent fam. members

**International Application No.**  
**PCT/AU 95/00865**

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report			Patent Family Member		
EP	657116				
EP	651953	FR	2711896	NO	944104
US	4998358	CA	1321066	EP	356398
DE	2711506	JP	53137735	DE	2730550
DE	3822113	DE	3900777		